



## KURSPLAN

# Material och Tillverkningsteknik, 7,5 högskolepoäng

*Materials and Manufacturing Technology, 7.5 credits*

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<b>Kurskod:</b>	TTR21	<b>Utbildningsnivå:</b>	Avancerad nivå
<b>Fastställd av:</b>	VD 2021-03-01	<b>Utbildningsområde:</b>	Tekniska området
<b>Gäller fr.o.m.:</b>	2021-08-01	<b>Ämnesgrupp:</b>	MA2
<b>Version:</b>	1	<b>Fördjupning:</b>	A1N
		<b>Huvudområde:</b>	Produktutveckling

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### Lärandemål

After a successful course, the student shall:

Kunskap och förståelse

- show familiarity with materials behaviour in manufacturing processes
- show familiarity with sustainability aspects of manufacturing technologies

Färdighet och förmåga

- demonstrate skills of explaining and analysing the principles of various manufacturing processes for metallic components
- demonstrate the ability to understand and quantitatively describe mechanics and physics of the interaction between manufacturing process, material and resulting component characteristics
- demonstrate the ability of selecting proper characterization techniques and analysing the results for understanding the material behaviour before, during and after manufacturing processes

Värderingsförmåga och förhållningssätt

- demonstrate the ability to quantitatively determine the capabilities of manufacturing technologies for production of metallic components

### Innehåll

The course includes:

This course is intended to develop a deeper understanding of the relationship between manufacturing processing and materials properties for metallic components. It covers various manufacturing methods including casting, forming, and powder metallurgy, as well as secondary processing such as welding and machining, and coating. Some advanced manufacturing techniques such as additive manufacturing of metals will be also covered. For each manufacturing method, the covering aspects include principles, choices of materials, choice of processes, properties of materials, advantages and disadvantages, relative process economics and sustainability aspects. Examples are drawn from manufacturing processes mainly used in aerospace, automotive, electronics, and power generation sectors, as the main end-users.

The course includes the following items:

- Overview of materials (metals and alloys) selection and identification
- Overview of materials characterization and testing
- Detailed understanding of manufacturing methods to cast, form, and add/remove materials to/from the finished component
- Mechanics and physics of the interaction between manufacturing process, material and resulting product characteristics

### Undervisningsformer

Lectures, laboratory sessions, project work and assignments/quizzes.

Undervisningen bedrivs på engelska.

### Förkunskapskrav

Passed courses at least 90 credits within the major subject Mechanical Engineering, 15 credits Mathematics and proof of English proficiency is required (or the equivalent).

### Examination och betyg

Kursen bedöms med betygen 5, 4, 3 eller Underkänd .

Poängregistrering av examinationen för kursen sker enligt följande system:

Examinationsmoment	Omfattning	Betyg
Examination <sup>1</sup>	3 hp	5/4/3/U
Laborationer och projektarbete	3 hp	U/G
Inlämningsuppgifter och frågor	1,5 hp	U/G

<sup>1</sup> Bestämmer kursens slutbetyg vilket utfärdas först när samtliga moment godkänts.

### Kurslitteratur

Course literature is determined one month before the course starts.

Literature (tentative):

- S. Kalpakjian and S.R. Schmid, Manufacturing Engineering and Technology, 6th ed, 2009, ISBN-13: 9780136081685.
- Hand-outs